AR91.29-P-0008GH	Remove/install seat adjustment control module	23.6.99

MODEL 163.113 /128,
163.136 /154 as of 1.9.99,
163.157,
163.172 as of 1.9.99,
163.175
with CODE (241) Memory for electrically adjustable left front seat
with CODE (242a) Memory for electrically adjustable right front seat
MODEL 163.174

1	*Coupling for left front seat adjustment switch or right front seat adjustment switch*
2	*Coupling for interior wiring harness*
3	*Coupling for height adjustment motor for rear front seat cushion*
4	*Coupling for horizontal adjustment motor for front seat*
5	*Coupling for height adjustment motor for front front seat cushion*
6	*Coupling for electrical line for seat belt buckle of front seat*



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7	*Coupling for front seat backrest angle motor*
8	*Coupling for automatic child seat recognition*
9	*Coupling for heated seats*
10	*Bracket*
11	*Retaining lugs*
N32/1	*Left front seat adjustment control module with memory*
N32/2	*Right front seat adjustment control module with memory*



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	Remove/Install		
1	Move front seat forwards and adjust rear front seat cushion upwards		
2	Disconnect connector from coupling for left front seat adjustment switch or right front seat adjustment switch (1) and from the coupling for interior wiring harness (2) on the left front seat adjustment control module with memory (N32/1) or right front seat adjustment control module with memory (N32/2)		

3	Unscrew bolt (arrow) from bracket (10), unhook front bracket and remove		
4	Remove left front seat adjustment control module with memory (N32/1) or right front seat adjustment control module with memory (N32/2) from bracket on front seat frame	ℹ Unhook two retaining lugs (11) on the side.	
5	Disconnect the remaining connectors on the left front seat adjustment control module with memory (N32/1) or right front seat adjustment control module with memory (N32/2)		
6	Remove left front seat adjustment control module with memory (N32/1) or right front seat adjustment control module with memory (N32/2)		
7	Install in the reverse order		
8	Perform function check		